



# Mega Grey Silicone

## Technical Data Sheet

Rev 01/22

**PRODUCT DESCRIPTION:** Mega Grey Silicone is a single component, moisture curing RTV (room temperature vulcanizing) silicone gasketing material that cures into a strong, silicone rubber that maintains long term durability and flexibility to make formed-in-place gaskets. Mega Grey Silicone is a non-slumping, paste-like consistency which cures when exposed to moisture in the air. Forms a tough, flexible silicone rubber gasket that resists aging, weathering; will not harden, shrink or crack. Mega Grey is designed for the high load conditions of the engines with closely spaced bolt patterns found in import engines; but can be used on domestic engines. Remains more flexible than conventional gaskets. Mega Grey Silicone is non-corrosive to steel, iron, and aluminum.

**WORKS BEST:** Use to replace silicone, cork, felt and rubber gaskets. Use on valve covers, water pumps, transmission pans, thermostat housings, cam covers, intake manifold end seals and transmission case covers.  
(OEM Approved = Original Equipment Manufacturer Approved)

### PRODUCT FEATURES:

Tensile Strength: 275 psi

Non-Flammable, Non-Toxic

Low Volatile, Oxygen Sensor Safe

Low Odor

Color: Grey

Waterproof

Set Time: 8 – 10 Minutes

Full Bond: 12 – 24 Hours (Cure times will vary with temperature, humidity and gap)

Temperature Range: Continuous: -65°F to 450°F

Intermittent: -65°F to 650°F

Chemical Solvent Resistance: automotive fluids (motor oil, antifreeze mixtures and transmission fluid)

Mega Grey will handle synthetic oils; but NOT IF FRICTION MODIFIERS (ADDITIVES) ARE ADDED TO THE OIL.

**NOT RECOMMENDED for use on parts in constant contact with gasoline.**

Storage: Store in a cool, dry environment.

**SURFACE PREPARATION:** Protect work area from accidental spills. Clean surface with a residue-free solvent to remove grease, oil, dirt or other contaminants.

**REMOVAL METHODS:** (test an inconspicuous area of item to be sure chemicals do not harm surface)

**Before cure:** Scrape or wipe off excess. If skinned over, break film with a dry cloth and remove as much as possible. Remove any remaining material with a gasket remover.

**After cure:** Scrape or peel off, then clean the surface with solvent.

**HELPFUL HINTS:** Clean and dry surfaces thoroughly. Apply a thin even bead (1/8") to one surface. Wait 10 minutes until sealant skins before assembling. For temporary assemblies, apply a light coat of oil to uncoated surfaces, then assemble. Clean excess with a knife. Replace cap after use. Sealant is fully cured in 12-24 hours.

This product is not recommended for use in pure oxygen or oxygen rich systems and should not be used as a sealant for chlorine or other strong oxidizing materials.

For storage: after use, create a silicone plug by pushing excess material to extend beyond the extension nozzle and allow to cure (this will seal and protect unused product). To reuse, simply remove the cured "plug" from tip.

**See MSDS for more complete information, safe handling instructions and first aid.**

Non-Regulated

Part Number: 99939, 99942, 99949



The technical data contained herein are intended as a reference only