



# SAFETY DATA SHEET

Revision Date 11-May-2020

Version 3

## 1. IDENTIFICATION

**Product identifier**

**Product Name** VERSACHEM INFERNO SEAL METAL REPAIR 3 OZ.

**Other means of identification**

**Product Code** 83009

**Recommended use of the chemical and restrictions on use**

**Recommended Use** Adhesive

**Uses advised against** No information available

**Details of the supplier of the safety data sheet**

**Manufacturer Address**

ITW Permatex  
6875 Parkland Blvd.  
Solon, Ohio 44139 USA  
Telephone: 1-87-Permatex  
(866) 732-9502

**24-hour emergency phone number**

Chem-Tel: 800-255-3924  
International Emergency:  
00+1+ 813-248-0585  
Contract Number: MIS0003453

**May Also Be Distributed by:**

ITW Permatex Canada  
101-2360 Bristol Circle  
Oakville, ON Canada L6H 6M5  
Telephone: (800) 924-6994

**E-mail address:** mail@permatex.com

## 2. HAZARDS IDENTIFICATION

**Classification**

**OSHA Regulatory Status**

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Skin sensitization	Category 1
Carcinogenicity	Category 1A
Specific target organ toxicity (repeated exposure)	Category 1

**Label elements**

**Emergency Overview**

**Signal word**

**Danger**

May cause an allergic skin reaction  
May cause cancer  
Causes damage to organs through prolonged or repeated exposure



**Appearance** Gray

**Physical state** Paste Liquid

**Odor** Mild

**Precautionary Statements - Prevention**

Obtain special instructions before use  
Do not handle until all safety precautions have been read and understood  
Use personal protective equipment as required  
Contaminated work clothing should not be allowed out of the workplace  
Wear protective gloves  
Do not breathe dust/fume/gas/mist/vapors/spray  
Wash face, hands and any exposed skin thoroughly after handling  
Do not eat, drink or smoke when using this product

**Precautionary Statements - Response**

IF exposed or concerned: Get medical advice/attention  
Specific treatment (see .? on this label)

IF ON SKIN: Wash with plenty of soap and water  
If skin irritation or rash occurs: Get medical advice/attention  
Wash contaminated clothing before reuse

**Precautionary Statements - Storage**

Store locked up

**Precautionary Statements - Disposal**

Dispose of contents/container to an approved waste disposal plant

**Hazards not otherwise classified (HNOC)**

Not applicable

**Other Information**

Very toxic to aquatic life with long lasting effects.

Unknown acute toxicity                      0% of the mixture consists of ingredient(s) of unknown toxicity

**3. COMPOSITION/INFORMATION ON INGREDIENTS**

Chemical Name	CAS No	Weight-%
CALCIUM MAGNESIUM SILICATE	65997-17-3	10 - 30
CHROMIUM	7440-47-3	7 - 13
MAGNESIUM SILICATE	14807-96-6	5 - 10
NICKEL	7440-02-0	5 - 10
CRYSTALLINE SILICA	14808-60-7	1 - 5

**4. FIRST AID MEASURES**

**Description of first aid measures**

**General advice**                      Get medical advice/attention if you feel unwell.

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<b>Eye contact</b>	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
<b>Skin contact</b>	IF ON SKIN: Wash with soap and water. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse.
<b>Inhalation</b>	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If symptoms persist, call a physician.
<b>Ingestion</b>	IF SWALLOWED: Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a physician.
<b>Self-protection of the first aider</b>	Ensure that medical personnel are aware of the material(s) involved and take precautions to protect themselves.

**Most important symptoms and effects, both acute and delayed**

**Symptoms** May cause allergic skin reaction.

**Indication of any immediate medical attention and special treatment needed**

**Note to physicians** Treat symptomatically.

**5. FIRE-FIGHTING MEASURES**

**Suitable extinguishing media**

Carbon dioxide (CO<sub>2</sub>), Use dry chemical, Foam

**Unsuitable extinguishing media**

None

**Specific hazards arising from the chemical**

None in particular.

**Explosion data**

**Sensitivity to Mechanical Impact** None.

**Sensitivity to Static Discharge** None.

**Protective equipment and precautions for firefighters**

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

**6. ACCIDENTAL RELEASE MEASURES**

**Personal precautions, protective equipment and emergency procedures**

**Personal precautions** Ensure adequate ventilation, especially in confined areas. Avoid contact with eyes and skin. Use personal protective equipment as required.

**Environmental precautions**

**Environmental precautions** See section 12 for additional ecological information.

**Methods and material for containment and cleaning up**

**Methods for containment** Prevent further leakage or spillage if safe to do so.

**Methods for cleaning up** Ensure adequate ventilation. Soak up with inert absorbent material. Sweep up and shovel into suitable containers for disposal. Use personal protective equipment as required.

**Prevention of secondary hazards** Clean contaminated objects and areas thoroughly observing environmental regulations.

**7. HANDLING AND STORAGE**

**Precautions for safe handling**

**Advice on safe handling** Handle in accordance with good industrial hygiene and safety practice. Avoid breathing vapors or mists. Avoid contact with skin, eyes or clothing. Wash thoroughly after handling. Wash contaminated clothing before reuse. Use personal protective equipment as required.

**Conditions for safe storage, including any incompatibilities**

**Storage Conditions** Keep container tightly closed in a dry and well-ventilated place. Store locked up.

**Incompatible materials** Strong oxidizing agents

**8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

**Control parameters**

**Exposure Guidelines**

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
CALCIUM MAGNESIUM SILICATE 65997-17-3	TWA: 1 fiber/cm <sup>3</sup> respirable fibers: length >5 µm, aspect ratio >=3:1, as determined by the membrane filter method at 400-450X magnification [4-mm objective], using phase-contrast illumination TWA: 5 mg/m <sup>3</sup> inhalable particulate matter	-	-
CHROMIUM 7440-47-3	TWA: 0.5 mg/m <sup>3</sup> inhalable particulate matter	TWA: 1 mg/m <sup>3</sup> (vacated) TWA: 1 mg/m <sup>3</sup>	IDLH: 250 mg/m <sup>3</sup> TWA: 0.5 mg/m <sup>3</sup>
MAGNESIUM SILICATE 14807-96-6	TWA: 2 mg/m <sup>3</sup> particulate matter containing no asbestos and <1% crystalline silica, respirable particulate matter	(vacated) TWA: 2 mg/m <sup>3</sup> respirable dust <1% Crystalline silica, containing no Asbestos TWA: 20 mppcf if 1% Quartz or more; use Quartz limit	IDLH: 1000 mg/m <sup>3</sup> TWA: 2 mg/m <sup>3</sup> containing no Asbestos and <1% Quartz respirable dust
NICKEL 7440-02-0	TWA: 1.5 mg/m <sup>3</sup> inhalable particulate matter	TWA: 1 mg/m <sup>3</sup> (vacated) TWA: 1 mg/m <sup>3</sup>	IDLH: 10 mg/m <sup>3</sup> IDLH: 10 mg/m <sup>3</sup> Ni TWA: 0.015 mg/m <sup>3</sup> TWA: 0.015 mg/m <sup>3</sup> except Nickel carbonyl Ni
CRYSTALLINE SILICA 14808-60-7	TWA: 0.025 mg/m <sup>3</sup> respirable particulate matter	TWA: 50 µg/m <sup>3</sup> TWA: 50 µg/m <sup>3</sup> excludes construction work, agricultural operations, and exposures that result from the processing of sorptive clays (vacated) TWA: 0.1 mg/m <sup>3</sup> respirable dust : (250)/(%SiO <sub>2</sub> + 5) mppcf TWA respirable fraction : (10)/(%SiO <sub>2</sub> + 2) mg/m <sup>3</sup> TWA respirable fraction	IDLH: 50 mg/m <sup>3</sup> respirable dust TWA: 0.05 mg/m <sup>3</sup> respirable dust

NIOSH IDLH *Immediately Dangerous to Life or Health*

**Other Information** Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).

**Appropriate engineering controls**

**Engineering Controls** Showers  
Eyewash stations  
Ventilation systems

**Individual protection measures, such as personal protective equipment**

<b>Eye/face protection</b>	Wear safety glasses with side shields (or goggles).
<b>Skin and body protection</b>	Wear protective natural rubber, nitrile rubber, Neoprene™ or PVC gloves.
<b>Respiratory protection</b>	Use NIOSH-approved air-purifying respirator with organic vapor cartridge or canister, as appropriate.
<b>General Hygiene Considerations</b>	Handle in accordance with good industrial hygiene and safety practice. Regular cleaning of equipment, work area and clothing is recommended.

**9. PHYSICAL AND CHEMICAL PROPERTIES**

**9.1. Information on basic physical and chemical properties**

<b>Physical state</b>	Paste Liquid
<b>Appearance</b>	Gray
<b>Odor</b>	Mild
<b>Odor threshold</b>	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No information available	
Melting point / freezing point	No information available	
Boiling point / boiling range	> 260 °C / > 500 °F	
Flash point	No information available	
Evaporation rate	< 1	Butyl acetate = 1
Flammability (solid, gas)	No information available	
Flammability Limit in Air		
Upper flammability limit:	No information available	
Lower flammability limit:	No information available	
Vapor pressure	No information available	
Vapor density	>1	Air = 1
Relative density	3.2	
Water solubility	Insoluble in water	
Solubility(ies)	No information available	
Partition coefficient	No information available	
Autoignition temperature	No information available	
Decomposition temperature	No information available	
Kinematic viscosity	No information available	
Dynamic viscosity	No information available	
Explosive properties	No information available	
Oxidizing properties	No information available	

<u>Other Information</u>	
Softening point	No information available
Molecular weight	No information available
VOC Content (%)	0
Density	No information available
Bulk density	No information available
SADT (self-accelerating decomposition temperature)	No information available

**10. STABILITY AND REACTIVITY**

Reactivity  
No information available

Chemical stability  
Stable under normal conditions

Possibility of Hazardous Reactions

None under normal processing.

**Conditions to avoid**

Excessive heat.

**Incompatible materials**

Strong oxidizing agents

**Hazardous Decomposition Products**

Carbon oxides  
Metal oxides

**11. TOXICOLOGICAL INFORMATION**

**Information on likely routes of exposure**

**Inhalation** May cause irritation of respiratory tract.  
**Eye contact** Contact with eyes may cause irritation. May cause redness and tearing of the eyes.  
**Skin contact** May cause skin irritation and/or dermatitis. May cause sensitization by skin contact.  
**Ingestion** Ingestion may cause irritation to mucous membranes.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
NICKEL 7440-02-0	> 9000 mg/kg ( Rat )	-	> 10.2 mg/L ( Rat ) 1 h

**Information on toxicological effects**

**Symptoms** No information available.

**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

**Sensitization** No information available.  
**Germ cell mutagenicity** No information available.  
**Carcinogenicity** The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical Name	ACGIH	IARC	NTP	OSHA
CALCIUM MAGNESIUM SILICATE 65997-17-3	-	Group 3	-	-
CHROMIUM 7440-47-3	-	Group 3	-	-
MAGNESIUM SILICATE 14807-96-6	-	Group 3	-	X
NICKEL 7440-02-0	-	Group 2B	Reasonably Anticipated	X
CRYSTALLINE SILICA 14808-60-7	A2	Group 1	Known	X

ACGIH (American Conference of Governmental Industrial Hygienists)  
A2 - Suspected Human Carcinogen  
IARC (International Agency for Research on Cancer)  
Group 1 - Carcinogenic to Humans  
Group 2B - Possibly Carcinogenic to Humans  
Not classifiable as a human carcinogen  
NTP (National Toxicology Program)  
Known - Known Carcinogen  
Reasonably Anticipated - Reasonably Anticipated to be a Human Carcinogen  
OSHA (Occupational Safety and Health Administration of the US Department of Labor)  
X - Present

**Target Organ Effects** Central Vascular System (CVS), Eyes, Nasal Cavities, Respiratory system, Skin, Lungs.

The following values are calculated based on chapter 3.1 of the GHS document .

ATEmix (oral) 8776 mg/kg  
ATEmix (dermal) 27768 mg/kg

## 12. ECOLOGICAL INFORMATION

### Ecotoxicity

0.354 % of the mixture consists of component(s) of unknown hazards to the aquatic environment

### Persistence and degradability

No information available.

### Bioaccumulation

No information available.

### Mobility

No information available.

### Other adverse effects

No information available

## 13. DISPOSAL CONSIDERATIONS

### Waste treatment methods

**Disposal of wastes** Disposal should be in accordance with applicable regional, national and local laws and regulations.

**Contaminated packaging** Do not reuse container.

**US EPA Waste Number** Not applicable

This product contains one or more substances that are listed with the State of California as a hazardous waste.

Chemical Name	California Hazardous Waste Status
CHROMIUM 7440-47-3	Toxic Corrosive Ignitable
NICKEL 7440-02-0	Toxic powder Ignitable powder

## 14. TRANSPORT INFORMATION

### DOT

Proper shipping name: Not regulated

### IATA

Proper shipping name: Not regulated

### IMDG

Proper shipping name: Not regulated

## 15. REGULATORY INFORMATION

### International Inventories

TSCA Does not comply

<b>DSL/NDSL</b>	Does not comply
<b>EINECS/ELINCS</b>	Does not comply
<b>ENCS</b>	Does not comply
<b>IECSC</b>	Does not comply
<b>KECL</b>	Does not comply
<b>PICCS</b>	Does not comply
<b>AICS</b>	Does not comply

**Legend:**

**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory  
**DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List  
**EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances  
**ENCS** - Japan Existing and New Chemical Substances  
**IECSC** - China Inventory of Existing Chemical Substances  
**KECL** - Korean Existing and Evaluated Chemical Substances  
**PICCS** - Philippines Inventory of Chemicals and Chemical Substances  
**AICS** - Australian Inventory of Chemical Substances

**US Federal Regulations**

**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical Name	SARA 313 - Threshold Values %
CHROMIUM - 7440-47-3	1.0
NICKEL - 7440-02-0	0.1

**SARA 311/312 Hazard Categories**

<b>Acute health hazard</b>	Yes
<b>Chronic Health Hazard</b>	Yes
<b>Fire hazard</b>	No
<b>Sudden release of pressure hazard</b>	No
<b>Reactive Hazard</b>	No

**CWA (Clean Water Act)**

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
CHROMIUM 7440-47-3	-	X	X	-
NICKEL 7440-02-0	-	X	X	-

**CERCLA**

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

Chemical Name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
CHROMIUM 7440-47-3	5000 lb 10 lb	-	RQ 5000 lb final RQ RQ 2270 kg final RQ RQ 10 lb final RQ RQ 4.54 kg final RQ
NICKEL 7440-02-0	100 lb	-	RQ 100 lb final RQ RQ 45.4 kg final RQ

**US State Regulations**

**California Proposition 65**

This product contains the following Proposition 65 chemicals

Chemical Name	California Proposition 65
NICKEL 7440-02-0	Carcinogen
CRYSTALLINE SILICA	



14808-60-7	*Carcinogen
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• \*The asterisked chemical(s) listed are not subject to Proposition 65 because they are not airborne in the finished product

**U.S. State Right-to-Know Regulations**

Chemical Name	New Jersey	Massachusetts	Pennsylvania
CHROMIUM 7440-47-3	X	X	X
MAGNESIUM SILICATE 14807-96-6	X	X	X
NICKEL 7440-02-0	X	X	X
CRYSTALLINE SILICA 14808-60-7	X	X	X
SILICON 7440-21-3	X	X	X

**U.S. EPA Label Information**

EPA Pesticide Registration Number Not applicable

**WHMIS Hazard Class**

D2B - Toxic materials, D2A - Very toxic materials

**16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION**

<b>NFPA</b>	Health hazards 2	Flammability 0	Instability 0	-
<b>HMIS</b>	Health hazards 2	Flammability 0	Physical hazards 0	Personal protection B

NFPA (National Fire Protection Association)  
HMIS (Hazardous Material Information System)

Revision Date 11-May-2020

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**End of Safety Data Sheet**